

Permabond[®]

Engineering Adhesives

SAFETY DATA SHEET

Permabond MM115

1. Identification

Product identifier

Product name Permabond MM115

Recommended use of the chemical and restrictions on use

Application Adhesive. Sealant.

Details of the supplier of the safety data sheet

Supplier Permabond LLC
14 Robinson Street
Pottstown, PA 19464
USA
Telephone: 732-868-1372 or 800-640-7599
Website: www.permabond.com

Emergency telephone number

Emergency telephone Medical: Poison Control Center 866-827-6282 (toll free) or 303-389-1109 Transport:
CHEMTREC 800-424-9300

2. Hazard(s) identification

Classification of the substance or mixture

OSHA Regulatory Status Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

Physical hazards Not Classified

Health hazards Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 Skin Sens. 1 - H317

Label elements

Hazard symbols



Signal word Warning

Hazard statements H315 Causes skin irritation.
H319 Causes serious eye irritation.
H317 May cause an allergic skin reaction.

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Precautionary statements	P261 Avoid breathing vapor/ spray.
	P264 Wash contaminated skin thoroughly after handling.
	P272 Contaminated work clothing must not be allowed out of the workplace.
	P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
	P302+P352 If on skin: Wash with plenty of water.
	P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
	P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.
	P337+P313 If eye irritation persists: Get medical advice/ attention.
	P362+P364 Take off contaminated clothing and wash it before reuse.
	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Contains 2-HYDROXYETHYL METHACRYLATE

3. Composition/information on ingredients

Mixtures

2-HYDROXYETHYL METHACRYLATE	10-30%
CAS number: 868-77-9	
Classification	
Skin Irrit. 2 - H315	
Eye Irrit. 2A - H319	
Skin Sens. 1 - H317	
CUMENE HYDROPEROXIDE	<1%
CAS number: 80-15-9	
Classification	
Org. Perox. E - H242	
Acute Tox. 4 - H302	
Acute Tox. 4 - H312	
Acute Tox. 3 - H331	
Skin Corr. 1B - H314	
Eye Dam. 1 - H318	
STOT SE 3 - H335	
STOT RE 2 - H373	
Not relevant.	

The full text for all hazard statements is displayed in Section 16.

Composition comments Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. First-aid measures

Description of first aid measures

Inhalation	Move affected person to fresh air at once. Get medical attention if any discomfort continues.
Ingestion	Rinse mouth thoroughly with water. Give plenty of water to drink. Do not induce vomiting. Get medical attention.
Skin Contact	Wash skin thoroughly with soap and water. Get medical attention if irritation persists after washing.

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Eye contact Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues.

Most important symptoms and effects, both acute and delayed

Skin contact The product contains a small amount of sensitizing substance.

Eye contact Causes serious eye irritation.

Indication of immediate medical attention and special treatment needed

Notes for the doctor No specific recommendations. Treat symptomatically.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Foam, carbon dioxide or dry powder.

Unsuitable extinguishing media Water.

Special hazards arising from the substance or mixture

Hazardous combustion products Thermal decomposition or combustion products may include the following substances: Carbon dioxide (CO₂). Carbon monoxide (CO). Irritating gases or vapors.

Advice for firefighters

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

Environmental precautions

Environmental precautions Avoid discharge into drains.

Methods and material for containment and cleaning up

Methods for cleaning up Absorb spillage with sand or other inert absorbent. Collect and place in suitable waste disposal containers and seal securely.

Reference to other sections For personal protection, see Section 8. Collect and dispose of spillage as indicated in Section 13.

7. Handling and storage

Precautions for safe handling

Usage precautions Avoid contact with skin and eyes. Avoid inhalation of vapors and spray/mists. Wash hands thoroughly after handling. Keep container tightly sealed when not in use.

Conditions for safe storage, including any incompatibilities

Storage precautions Store in tightly-closed, original container in a dry and cool place.

Specific end uses(s)

Usage description Adhesive. Sealant.

8. Exposure controls/Personal protection

Exposure controls

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Appropriate engineering controls	No specific ventilation requirements. Good general ventilation should be adequate to control worker exposure to airborne contaminants.
Eye/face protection	Tight-fitting safety glasses.
Hand protection	Wear protective gloves made of the following material: Nitrile rubber. Viton rubber (fluoro rubber).
Other skin and body protection	Wear appropriate clothing to prevent repeated or prolonged skin contact.
Respiratory protection	Respiratory protection may be required if excessive airborne contamination occurs. Ensure all respiratory protective equipment is suitable for its intended use and is NIOSH approved.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Liquid.
Color	Blue.
Odor	Acrylic
Odor threshold	Not available.
pH	Not relevant.
Melting point	Not available.
Initial boiling point and range	Not applicable.
Flash point	>100°C
Evaporation rate	Not available.
Evaporation factor	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	1.1
Bulk density	Not available.
Solubility(ies)	Slightly soluble in water. Miscible with the following materials: acetone
Partition coefficient	Not available.
Auto-ignition temperature	Not available.
Decomposition Temperature	Not available.
Viscosity	≈1300 mPa s @ 23°C
Oxidizing properties	Not available.
Other information	Not relevant.
Volatile organic compound	<2 %, 20 grams/liter (Estimated)

10. Stability and reactivity

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Reactivity	The following materials may react with the product: Strong oxidizing agents.
Stability	Stable under the prescribed storage conditions.
Possibility of hazardous reactions	There are no known reactivity hazards associated with this product. Polymerization may occur at elevated temperature or in the presence of incompatible materials
Conditions to avoid	Avoid the absence of air, and metal contamination.
Materials to avoid	Metals and their salts. Free radical initiators. Strong oxidizing agents. Strong reducing agents.
Hazardous decomposition products	Thermal decomposition or combustion products may include the following substances: Carbon monoxide (CO). Carbon dioxide (CO ₂).

11. Toxicological information

Information on toxicological effects

Toxicological effects Information given is based on data of the components and of similar products. Avoid breathing vapours. Avoid contact with eyes. Avoid contact with skin.

Skin corrosion/irritation

Skin corrosion/irritation Based on available data the classification criteria are not met.

Serious eye damage/irritation

Serious eye damage/irritation Causes eye irritation.

Respiratory sensitization

Respiratory sensitization Based on available data the classification criteria are not met.

Skin sensitization

Skin sensitization May cause sensitisation by skin contact.

Germ cell mutagenicity

Genotoxicity - in vitro Based on available data the classification criteria are not met.

Genotoxicity - in vivo Based on available data the classification criteria are not met.

Carcinogenicity

Carcinogenicity No component of this product present at levels great than or equal to 0.1% is identified as a known carcinogen.

Reproductive toxicity

Reproductive toxicity - fertility Based on available data the classification criteria are not met.

Specific target organ toxicity - single exposure

STOT - single exposure Based on available data the classification criteria are not met.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure Based on available data the classification criteria are not met.

Aspiration hazard

Aspiration hazard Based on available data the classification criteria are not met.

Inhalation May cause respiratory system irritation.

Ingestion No harmful effects expected from quantities likely to be ingested by accident.

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Skin Contact	Prolonged and frequent contact may cause redness and irritation.
Eye contact	Causes serious eye irritation.
Route of exposure	Skin and/or eye contact

Toxicological information on ingredients.

2-HYDROXYETHYL METHACRYLATE

Acute toxicity - oral

Acute toxicity oral (LD₅₀) 5,000.0
mg/kg)

Species Rat

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀) 5,000.0
mg/kg)

Species Rabbit

Acute toxicity - inhalation

Notes (inhalation LC₅₀) No information available.

Skin corrosion/irritation

Animal data Erythema/eschar score: Very slight erythema - barely perceptible (1). Not irritating.

Serious eye damage/irritation

Serious eye damage/irritation Moderately irritating.

Respiratory sensitization

Respiratory sensitization No information available.

Skin sensitization

Skin sensitization Guinea pig maximization test (GPMT) - Guinea pig: Sensitizing.

Germ cell mutagenicity

Genotoxicity - in vitro Conclusive data but not sufficient for classification.

Genotoxicity - in vivo Chromosome aberration: Negative.

Carcinogenicity

Carcinogenicity No specific test data are available.

Reproductive toxicity

Reproductive toxicity - fertility Screening - NOAEL \geq 1000 mg/kg/day, Oral, Rat F1

Reproductive toxicity - development Developmental toxicity: - NOAEL: \geq 1000 mg/kg/day, Oral, Rat

Specific target organ toxicity - single exposure

STOT - single exposure No specific test data are available.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure No specific test data are available.

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Aspiration hazard

Aspiration hazard Not applicable.

CUMENE HYDROPEROXIDE

Acute toxicity - oral

Acute toxicity oral (LD₅₀ 328.0
mg/kg)

Species Rat

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ 1,200.0
mg/kg)

Species Rat

Acute toxicity - inhalation

Acute toxicity inhalation 1.37
(LC₅₀ dust/mist mg/l)

Species Rat

Skin corrosion/irritation

Animal data Highly irritating.

Serious eye damage/irritation

Serious eye Irritating to eyes.
damage/irritation

Skin sensitization

Skin sensitization Not sensitizing.

Germ cell mutagenicity

Genotoxicity - in vitro Positive.

Genotoxicity - in vivo This substance has no evidence of mutagenic properties.

Carcinogenicity

Carcinogenicity CMR: No

Reproductive toxicity

Reproductive toxicity - No specific test data are available.
fertility

Reproductive toxicity - Developmental toxicity: - NOAEL: ≥100 mg/kg/day, Oral, Rat
development

Specific target organ toxicity - single exposure

STOT - single exposure No specific test data are available.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure Toxic: danger of serious damage to health by prolonged exposure through
inhalation.

Aspiration hazard

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12. Ecological information

Bioaccumulative potential

Partition coefficient Not available.

13. Disposal considerations

Waste treatment methods

General information Empty containers may contain product residue; follow SDS and label warnings even after they have been emptied.

Disposal methods Dispose of according to Federal, State/Provincial and local regulations. Refer to section 8 before handling.

14. Transport information

General The product is not covered by international regulations on the transport of dangerous goods (IMDG, IATA, DOT).

UN Number

UN No. (International) Not applicable.

UN No. (DOT) Not applicable.

UN proper shipping name

Proper shipping name (International) Not applicable.

Proper shipping name (DOT) Not applicable.

Transport hazard class(es)

Transport Labels (International) No transport warning sign required.

DOT transport labels

No transport warning sign required.

Packing group

Packing group (International) Not applicable.

DOT packing group Not applicable.

Environmental hazards

Environmentally Hazardous Substance

No.

Special precautions for user

Not applicable.

DOT reportable quantity Not applicable.

DOT TIH Zone Not applicable.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

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US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None above reporting levels

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

The following ingredients are listed or exempt:

CUMENE

Final CERCLA RQ: 5000(2270) pounds (Kilograms)

CUMENE HYDROPEROXIDE

Final CERCLA RQ: 10(4.54) pounds (Kilograms)

1,2-BENZISOTHIAZOL-3(2H)-ONE 1,1-DIOXIDE

Final CERCLA RQ: 100(45.4) pounds (Kilograms)

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None above reporting limits

SARA 313 Emission Reporting

None above reporting limits

1,2-BENZISOTHIAZOL-3(2H)-ONE 1,1-DIOXIDE

1.0 %

SARA (311/312) Hazard Categories

Acute
Chronic

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins



This product can expose you to chemicals including those listed below, which is [are] known to the State of California to cause cancer, birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

CUMENE

Inventories

Canada - DSL/NDSL

All the ingredients are listed or exempt.

US - TSCA

All the ingredients are listed or exempt.

US - TSCA 12(b) Export Notification

None above reporting limits

16. Other information

Classification abbreviations and acronyms

Eye Irrit. = Eye irritation
Skin Irrit. = Skin irritation
Skin Sens. = Skin sensitisation

Revision date

9/9/2020

Revision

5

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Supersedes date 10/1/2018

Hazard statements in full

- H242 Heating may cause a fire.
- H302 Harmful if swallowed.
- H312 Harmful in contact with skin.
- H314 Causes severe skin burns and eye damage.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H319 Causes serious eye irritation.
- H331 Toxic if inhaled.
- H335 May cause respiratory irritation.
- H373 May cause damage to organs through prolonged or repeated exposure.